

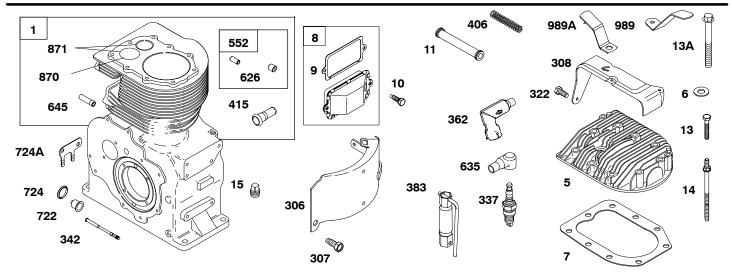
## Illustrated Parts List Model Series 326400

TYPE NUMBERS:
0010 through 0080,
0110 through 0399,
0611, 0620,
0630 through 0799,
0801, 0802, 0803, 0804, 0805,
1160, 2520, 2521, 2522, 2526, 2527,
2528, 2529, 2530, 2550, 2560, 2561,
2562, 2563, 2580, 2581, 2582, 2583, 2596.

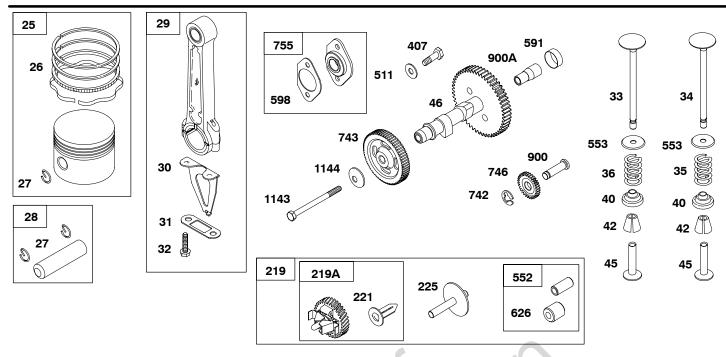


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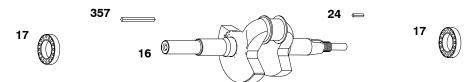
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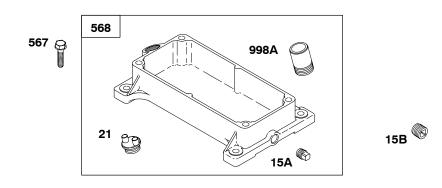
| REF.<br>NO. | PART<br>NO. | DESCRIPTION   | REF.<br>NO. | PART<br>NO. | DESCRIPTION  | REF.<br>NO.       | PART<br>NO. | DESCRIPTION  |
|-------------|-------------|---|-------------|-------------|--|-------------------|-------------|--|
| 1<br>5<br>6 | 691712      | Cylinder Assembly<br>Head-Cylinder<br>Washer<br>(Cylinder Head) | 308         | 691731      | Cover–Cylinder Head (Used After Code Date 75060800). | 870<br>871<br>989 | 231218      | Seat-Valve<br>(Exhaust)<br>Bushing-Valve Guide<br>Stop Switch- |
| 7           |             | Gasket-Cylinder Head  |             |             | 221953 Cover-  |                   |             | Spark Plug   |
| 8           |             | Breather Assembly   |             |             | Cylinder Head  |                   |             | Note   |
| 9           |             | Gasket-Breather   |             |             | (Used Before Code                                    |                   |             | 293739 Stop Switch-  |
| 10          | 690294      | (Breather Assembly)   |             |             | Date 75060900).<br>Used on Type No(s).               |                   |             | Spark Plug<br>Used on Type No(s).                              |
| 11          | 691512      | Tube-Breather   |             |             | 0291, 0648.  |                   |             | 0200.  |
| 13          | 691614      |   | 322         | 692198      |  |                   |             | <b>298926</b> Stop Switch-                                     |
|             |             | (Cylinder Head)   |             |             | (Cylinder Head Cover)                                |                   |             | Spark Plug   |
|             |             | (1 3/4" Long)   | 337         |             | Plug-Spark   |                   |             | Used on Type No(s).  |
|             |             | Note  | 342         |             | Plunger-Breaker                                      |                   |             | 0028, 0062, 0138,  |
|             |             | <b>691640</b> Screw   | 362         |             | Shield-Spark Plug                                    |                   |             | 0187, 0195, 0220,  |
|             |             | (Cylinder Head)   | 383         |             | Wrench-Spark Plug                                    |                   |             | 0232, 0237, 0238,  |
| 13A         | 691441      | (2 1/16" Long)<br>Screw   | 406<br>415  | 690533      | Spring-Breather Tube                                 |                   |             | 0243, 0266, 0295,<br>0320, 0327, 0658,                         |
| ISA         | 091441      | (Cylinder Head)   | 413         | 092002      | (Cylinder)   |                   |             | 0663, 0675, 0680,  |
|             |             | (2 7/16" Long)  | 552         | 393666      | Bushing-   |                   |             | 0681, 0687, 0691,  |
| 14          | 691690      |   |             |             | Governor Crank                                       |                   |             | 0729, 0730, 0735,  |
|             |             | (Cylinder Head)   | 626         | 690512      | Spacer-  |                   |             | 2528, 2562.  |
| 15          |             | Plug-Oil Drain  |             |             | Governor Crank                                       |                   |             | <b>390785</b> Stop Switch-                                     |
| 306         |             | Shield-Cylinder   | 635         |             | Boot-Spark Plug                                      |                   |             | Spark Plug   |
| 307         | 690294      |   | 645         |             | Bushing-Plunger                                      |                   |             | Used on Type No(s).  |
|             |             | (Cylinder Shield)   | 722         |             | Seal-Plunger   |                   |             | 0640, 0734.  |
|             |             |   | 724         |             | Retainer-Seal  | 989A              | 690633      | Stop Switch-   |
|             |             |   | 724A        | 2218/3      | Retainer-Seal  |                   |             | Spark Plug   |
|             |             |   |             |             |  |                   |             |  |
|             |             |   |             |             |  |                   |             |  |
|             |             |   |             |             |  |                   |             |  |
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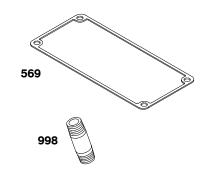


| REF.<br>NO. | PART<br>NO. | DESCRIPTION  | REF.<br>NO.     | PART<br>NO. | DESCRIPTION  | REF.<br>NO. | PART<br>NO. | DESCRIPTION   |
|-------------|-------------|--|-----------------|-------------|--|-------------|-------------|---|
| 25          | 792365      | Piston Assembly (Standard) Note 792367 Piston Assembly (.020 Oversize) | 42              | 494553      | Keeper-Valve (Used After Code Date 80111200) Note 68283 Keeper-Valve (Used Before Code | 598         | 270516      | Shim-End Play<br>(Camshaft Bearing)<br>(.009 Thick)<br>Note<br>270517 Shim-<br>End Play |
| 26          |             | Ring Set<br>(Standard)<br>Note<br>792368 Ring Set<br>(.020 Oversize)   | 45<br>46<br>219 |             | Date 80111300). Tappet-Valve Camshaft Gear-Governor (Used Before Code                  |             |             | (Camshaft Bearing)<br>(.007 Thick)<br>270518 Shim-<br>End Play<br>(Camshaft Bearing)    |
| 27          |             | Lock-Piston Pin  |                 |             | Date 78062000).  |             |             | (.005 Thick)  |
| 28<br>29    |             | Pin-Piston Rod-Connecting  | 219A<br>221     | 393720      | Gear-Governor Cup-Governor   | 626         | 690512      | Spacer-Governor<br>Crank  |
| 30          |             | Dipper-  | 221             |             | Shaft-Governor Gear  | 742         | 691080      | Retainer-E Ring   |
|             | 031720      | Connecting Rod   | 407             | 690810      |  | 743         |             | Gear-Drive  |
| 31          | 690396      | Lock-Rod Screw   |                 |             | (Camshaft Bearing)   | 746         | 691803      | Gear-Idler  |
| 32          | 692345      | Screw  | 511             | 690402      | Washer   | 755         | 299706      | Bearing-Camshaft  |
|             |             | (Connecting Rod)   |                 |             | (Camshaft Bearing)   | 900         |             | Shaft-Gear  |
| 33          |             | Valve-Exhaust  | 552             | 393666      | Bushing-   | 900A        |             | Shaft-Gear  |
| 34          |             | Valve-Intake   |                 |             | Governor Crank   | 1143        | 691081      |   |
| 35          | 691597      | Spring-Valve   | 553             |             | Retainer-Valve Spring  | 4444        | 000004      | (Drive Gear Cover)  |
| 36          | 691597      | (Intake)<br>Spring-Valve<br>(Exhaust)                                  | 591             | 691746      | Plug-Camshaft  | 1144        | 690301      | Washer<br>(Drive Gear Cover)  |
| 40          | 691939      | Retainer-Valve Note 690274 Retainer- Valve Used on Type No(s). 0722.   |                 |             |  |             |             |   |



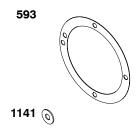
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|------|--------|---------------------|------|------|---------------------|-----------|--------|-----------------------|
| NO.  | NO.    | DESCRIPTION         | NO.  | NO.  | DESCRIPTION         | NO.       | NO.    | DESCRIPTION           |
| 16   | 691797 | Crankshaft          |      |      | 0671, 0674, 0676,   |           |        | 690543 Crankshaft     |
|      |        | Note                |      |      | 0680, 0687, 0692,   |           |        | Used on Type No(s).   |
|      |        | 690534 Crankshaft   |      |      | 0693, 0694, 0696,   |           |        | 0259, 0293, 0647,     |
|      |        | Used on Type No(s). |      |      | 0698, 0699, 0702,   |           |        | 0756.                 |
|      |        | 0237, 0133, 0190,   |      |      | 0703, 0708, 0714,   |           |        |                       |
|      |        | 0252, 0315, 0788,   |      |      | 0718, 0722, 0724,   |           |        | 691806 Crankshaft     |
|      |        | 2582.               |      |      | 0729, 0733, 0736,   |           |        | (Used After Code Date |
|      |        | 261222 Crankshaft   |      |      | 0746, 0753, 0754,   |           |        | 77072410).            |
|      |        | Used on Type No(s). |      |      | 0757, 0764, 0771,   |           |        | Used on Type No(s).   |
|      |        | 0139, 0204, 0228,   |      |      | 0772, 0774, 0776,   |           |        | 0021, 0112, 0128,     |
|      |        | 0328, 0678.         |      |      | 0782, 0787, 2522,   |           |        | 0181, 0189, 0203,     |
|      |        | 690535 Crankshaft   |      |      | 2563, 2596.         |           |        | 0209, 0254, 0256,     |
|      |        | Used on Type No(s). |      |      | Crankshaft          |           |        | 0258, 0314, 0321,     |
|      |        | 0050, 0116, 0130,   |      |      | (NO LONGER          |           |        | 0357, 0362, 0368,     |
|      |        | 0143, 0147, 0149,   |      |      | AVAILABLE)          |           |        | 0395, 0656, 0668,     |
|      |        | 0150, 0151, 0156,   |      |      | Used on Type No(s). |           |        | 0675, 0709, 0717,     |
|      |        | 0167, 0170, 0172,   |      |      | 0158, 0160, 0197,   |           |        | 0739, 0743, 0752,     |
|      |        | 0173, 0174, 0185,   |      |      | 0216, 0237.         |           |        | 0765, 0778, 0779,     |
|      |        | 0186, 0188, 0192,   |      | · .  | 690537 Crankshaft   |           |        | 0784, 0789, 0790,     |
|      |        | 0193, 0208, 0219,   |      |      | Used on Type No(s). |           |        | 0792, 0793, 0794,     |
|      |        | 0231, 0248, 0257,   |      |      | 0210, 0262, 0630.   |           |        | 0801, 0802, 0804,     |
|      |        | 0286, 0290, 0310,   |      |      | 690540 Crankshaft   |           |        | 2521, 2526, 2530.     |
|      |        | 0317, 0318, 0329,   |      |      | Used on Type No(s). |           |        | Crankshaft            |
|      |        | 0337, 0343, 0371,   |      |      | 0062, 0241, 0242,   |           |        | (Used Before Code     |
|      |        | 0636, 0638, 0666,   |      |      | 0243, 0244, 0260,   |           |        | Date 77072510).       |
|      |        | 0669, 0684, 0690,   |      |      | 0269, 0272, 0292,   |           |        | (NO LONGER            |
|      |        | 0706, 0721, 0751,   |      |      | 0295, 0297, 0300,   |           |        | AVAILABLE)            |
|      |        | 2550.               |      |      | 0302, 0312, 0327,   |           |        | Used on Type No(s).   |
|      |        | 690536 Crankshaft   |      |      | 0352, 0365, 0369,   |           |        | 0021, 0112, 0128,     |
|      |        | Used on Type No(s). |      |      | 0373, 0391, 0635,   |           |        | 0181, 0189, 0203,     |
|      |        | 0022, 0063, 0114,   |      |      | 0670, 0681, 0686,   |           |        | 0209, 0254, 0256,     |
|      |        | 0129, 0153, 0175,   | O K  |      | 0691, 0719, 0723,   |           |        | 0258, 0314, 0321,     |
|      |        | 0176, 0183, 0198,   |      |      | 0726, 0730, 0732,   |           |        | 0357, 0362, 0368,     |
|      |        | 0205, 0217, 0224,   |      |      | 0735, 0737, 0740,   |           |        | 0395, 0656, 0668,     |
|      |        | 0233, 0235, 0236,   |      |      | 0744, 0745, 0750,   |           |        | 0675, 0709, 0717,     |
|      |        | 0238, 0247, 0255,   |      |      | 0755, 0759, 0780,   |           |        | 0739, 0743, 0752,     |
|      |        | 0261, 0265, 0266,   |      |      | 0786, 2562.         |           |        | 0765, 0778, 0779,     |
|      |        | 0273, 0277, 0278,   |      |      | 690541 Crankshaft   |           |        | 0784, 0789, 0790,     |
|      |        | 0279, 0285, 0287,   |      |      | Used on Type No(s). |           |        | 0792, 0793, 0794,     |
|      |        | 0291, 0296, 0303,   |      |      | 0061, 0124, 0246,   |           |        | 0801, 0802, 0804,     |
|      |        | 0320, 0334, 0338,   |      |      | 0253, 0305, 0308,   |           |        | 2521, 2526, 2530.     |
|      |        | 0340, 0344, 0345,   |      |      | 0335, 0341, 0342,   |           |        | 000740 0              |
|      |        | 0346, 0347, 0348,   |      |      | 0646, 0710, 0711,   |           |        | 690546 Crankshaft     |
|      |        | 0353, 0359, 0361,   |      |      | 0713, 0728, 0781,   |           |        | Used on Type No(s).   |
|      |        | 0363, 0366, 0367,   |      |      | 0785, 2529, 2561.   |           |        | 0682, 2560.           |
|      |        | 0374, 0375, 0383,   |      |      |                     |           |        | 261944 Crankshaft     |
|      |        | 0385, 0394, 0396,   |      |      |                     |           |        | Used on Type No(s).   |
|      |        | 0633, 0634, 0648,   |      |      |                     |           | 604000 | 0720, 0758, 0788.     |
|      |        | 0650, 0654, 0661,   |      |      |                     | 17        |        | Bearing-Ball          |
|      |        |                     |      |      |                     | 24<br>357 |        | Key-Flywheel          |
|      |        |                     |      |      |                     | 357       | 091463 | Key-Drive Pulley      |

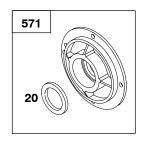


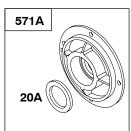


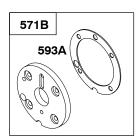
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|-------------------------|--------|--|-------------|-------------|---|--------------------|-------------|--|
| 15A<br>15B<br>21<br>567 | 691680 | Plug-Oil Drain<br>Plug-Oil Drain<br>Cap-Oil Fill<br>Screw<br>(Engine Base)   | 568         | 294751      | Base-Engine<br>Used on Type No(s).<br>0062, 0120, 0121,<br>0123, 0126, 0127,<br>0133, 0135, 0136,   | 569<br>998<br>998A | 690307      | Gasket-Engine Base<br>Pipe-Oil<br>Pipe-Oil |
| 568                     | 294751 | Base-Engine Used on Type No(s). 0020, 0023, 0050, 0139, 0145, 0150, 0151, 0152, 0155, 0159, 0175, 0191, 0199, 0203, 0206, 0208, 0212, 0218, 0219, 0226, 0356, 0804, 2527, 2583 | 2           |             | 0140, 0144, 0149, 0157, 0158, 0162, 0163, 0164, 0165, 0169, 0170, 0172, 0173, 0174, 0180, 0182, 0183, 0184, 0185, 0190, 0192, 0198, 0201, 0204, 0205, 0210, 0215, 0222, 0223, 0227, 0228, 0230, 0234, 0235, 0240, 0246, 0248, 0252, 0253, 0254, 0255, 0259, 0262, 0283, 0284, 0291, 0293, 0306, 0308, 0310, 0311, 0312, 0315, 0316, 0326, 0328, 0331, 0333, 0341, 0351, 0354, 0360, 0384, 0392, 0630, 0638, 0647, 0648, 0649, 0659, 0660, 0669, 0673, 0678, 0679, 0686, 0705, 0712, 0723, 0724, 0725, 0726, 0732, 0735, 0737, 0740, 0744, 0750, 0755, 0756, 0759, 0780, 0781, 0786, 2562, 2581, 2582. |                    |             |  |

Engine Gasket Set–Reference 358 Carburetor Overhaul Kit–Reference 121





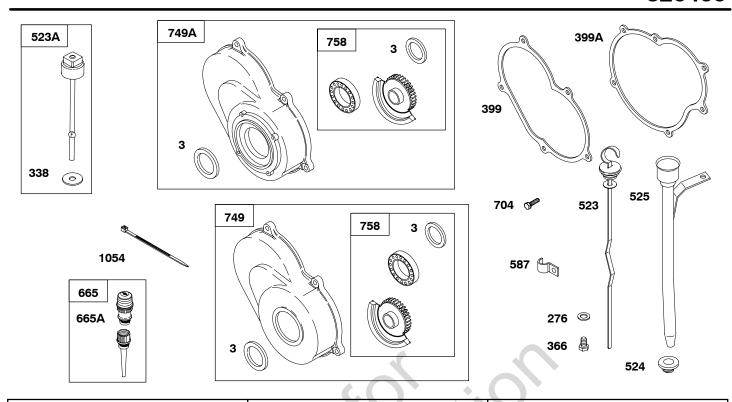




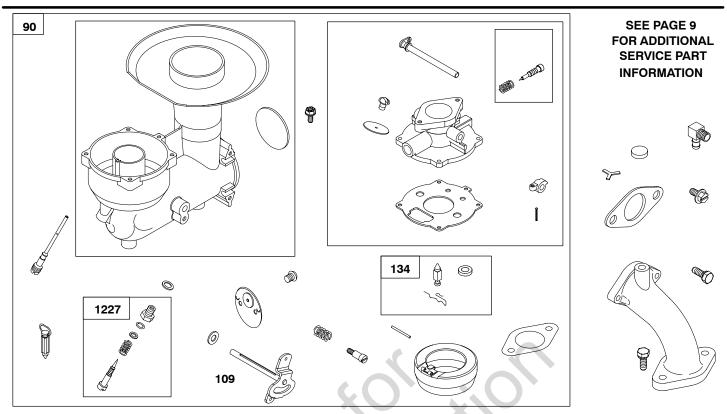




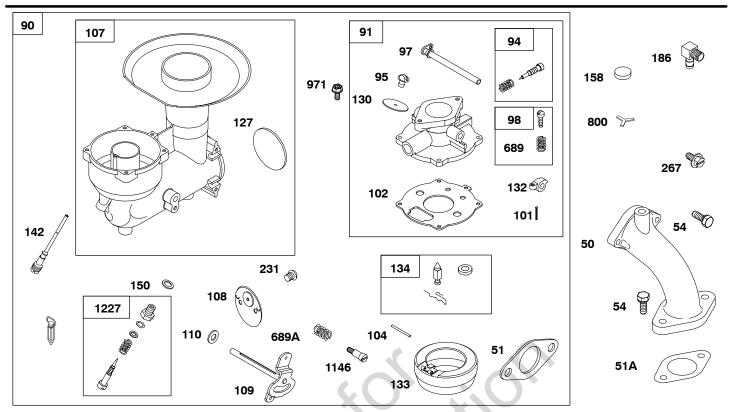
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|------|---------|--|------|------|--|-------|--------|-------------------|
| NO.  | NO.     | DESCRIPTION                            | NO.  | NO.  | DESCRIPTION                            | NO.   | NO.    | DESCRIPTION       |
| 20   | 691948  | Seal-Oil                               |      |      | 0359, 0361, 0368,                      | 571B  | 299705 | Support-Bearing   |
|      |         | (PTO Side)                             |      |      | 0373, 0374, 0383,                      |       |        | (Magneto Side)    |
| 20A  | 291675s | Seal-Oil                               |      |      | 0385, 0395, 0396,                      | 593   | 691311 | Gasket-           |
|      |         | (PTO Side)                             |      |      | 0634, 0636, 0648,                      |       |        | Bearing Support   |
| 228  | 691681  | Screw                                  |      |      | 0650, 0656, 0661,                      | 593A  | 270513 | Gasket-           |
|      |         | (Bearing Support)                      |      |      | 0666, 0670, 0671,                      |       |        | Bearing Support   |
| 228A | 691058  | Screw                                  |      |      | 0674, 0675, 0684,                      |       | ·      | (.015 Thick)      |
|      |         | (Bearing Support)                      |      |      | 0686, 0690, 0692,                      |       |        | Note              |
| 571  |         | Support-Bearing                        |      |      | 0693, 0696, 0698,                      |       |        | 270514 Gasket-    |
| 571A | 291665  | Support-Bearing                        |      | A.,  | 0699, 0702, 0703,                      |       |        | Bearing Support   |
|      |         | Used on Type No(s).                    |      |      | 0706, 0708, 0709,                      |       |        | (.010 Thick)      |
|      |         | 0022, 0050, 0062,                      |      |      | 0714, 0717, 0721,                      |       |        | 270515 Gasket-    |
|      |         | 0063, 0112, 0113,                      |      |      | 0724, 0726, 0732,                      |       |        | Bearing Support   |
|      |         | 0114, 0116, 0130,                      |      |      | 0733, 0735, 0737,                      | 44.44 | 600400 | (.005 Thick)      |
|      |         | 0143, 0147, 0149,                      |      |      | 0739, 0740, 0743,                      | 1141  | 690402 | Washer            |
|      |         | 0150, 0151, 0153,                      |      |      | 0744, 0745, 0746,<br>0750, 0751, 0752, |       |        | (Bearing Support) |
|      |         | 0156, 0160, 0167,                      |      |      | 0753, 0754, 0755,                      |       |        |                   |
|      |         | 0171, 0172, 0173,<br>0174, 0175, 0176, |      |      | 0757, 0759, 0771,                      |       |        |                   |
|      |         | 0183, 0185, 0186,                      |      |      | 0776, 0780, 0783,                      |       |        |                   |
|      |         | 0188, 0192, 0193,                      |      |      | 0784, 0789, 0794,                      |       |        |                   |
|      |         | 0196, 0197, 0198,                      |      |      | 0801, 0802, 2522,                      |       |        |                   |
|      |         | 0205, 0208, 0209,                      |      |      | 2550, 2562, 2563,                      |       |        |                   |
|      |         | 0216, 0217, 0219,                      |      |      | 2596.                                  |       |        |                   |
|      |         | 0224, 0233, 0235,                      |      |      | Note                                   |       |        |                   |
|      |         | 0236, 0241, 0242,                      |      |      | 291710 Support-                        |       |        |                   |
|      |         | 0244, 0247, 0255,                      |      |      | Bearing                                |       |        |                   |
|      |         | 0256, 0257, 0260,                      |      |      | Used on Type No(s).                    |       |        |                   |
|      |         | 0261, 0265, 0266,                      |      |      | 0647, 0668, 0682,                      |       |        |                   |
|      |         | 0269, 0272, 0273,                      |      |      | 0713, 0717, 0755,                      |       |        |                   |
|      |         | 0277, 0278, 0279,                      |      |      | 0772, 0782, 0788,                      |       |        |                   |
|      |         | 0285, 0286, 0287,                      |      |      | 0790, 0792, 0793,                      |       |        |                   |
|      |         | 0290, 0291, 0292,                      |      |      | 0801, 0804, 2521,                      |       |        |                   |
|      |         | 0296, 0297, 0302,                      |      |      | 2530.                                  |       |        |                   |
|      |         | 0303, 0304, 0310,                      |      |      |  |       |        |                   |
|      |         | 0312, 0318, 0327,<br>0329, 0334, 0337, |      |      |  |       |        |                   |
|      |         | 0338, 0340, 0344,                      |      |      |  |       |        |                   |
|      |         | 0345, 0347, 0357,                      |      |      |  |       |        |                   |
|      |         | 0070, 0071, 0001,                      |      |      |  |       |        |                   |
|      |         |  |      |      |  |       |        |                   |
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|      |         | t D-f 050                              |      |      |  |       |        | 2-1               |



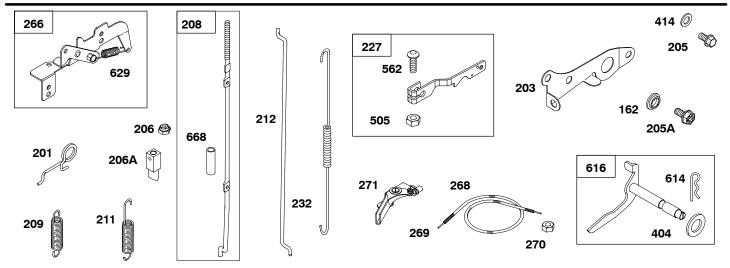
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| 3 (         | 691948      | Seal-Oil                         | 525         | 690622      | Tube-Dipstick        | 587<br>665  |             | Clamp-Cable<br>Minder-Oil |
| 276 (       | 690258      | (Magneto Side)<br>Washer-Sealing |             |             | 690623 Tube-Dipstick | 665A        |             | Minder-Oil                |
|             |             | Gasket-Dipstick                  |             |             | Used on Type No(s).  | 704         | 691083      |                           |
|             | 690304      | •                                |             |             | 0121, 0144, 0157,    |             |             | (Counterweight Cover)     |
|             |             | (Timing Hole Plug)               |             |             | 0158, 0164, 0165,    | 749         | 391061      | Cover–Counterweight       |
| 399 (       | 691310      | Gasket-                          |             |             | 0169, 0170, 0182,    | 749A        | 391361      | •                         |
|             |             | Counterweight Cover              |             |             | 0184, 0192, 0198,    |             |             | (Used on Alternator       |
|             |             | (Magneto Side)                   |             |             | 0210, 0222, 0234,    |             |             | Equipped Engines)         |
| 99A (       | 692914      | Gasket-                          |             |             | 0235, 0240, 0248,    | 758         | 393164      | Counterweight             |
|             |             | Counterweight Cover              |             | 7.7         | 0262, 0266, 0309,    | 1054        | 280275      | Tie-Cable                 |
|             |             | (PTO Side)                       | $\cap X$    |             | 0312, 0316, 0331,    |             |             |                           |
|             |             | Dipstick                         |             |             | 0338, 0341, 0351,    |             |             |                           |
|             |             | Dipstick                         |             |             | 0358, 0630, 0638,    |             |             |                           |
| 524 28      | 281370s     | Seal-Dipstick Tube               |             |             | 0679, 0705, 0707,    |             |             |                           |
|             |             |                                  |             |             | 0724, 0744, 0750,    |             |             |                           |
|             |             |                                  |             |             | 0755, 0770, 1160,    |             |             |                           |
|             |             |                                  |             |             | 2581.                |             |             |                           |
|             |             |                                  |             |             |                      |             |             |                           |
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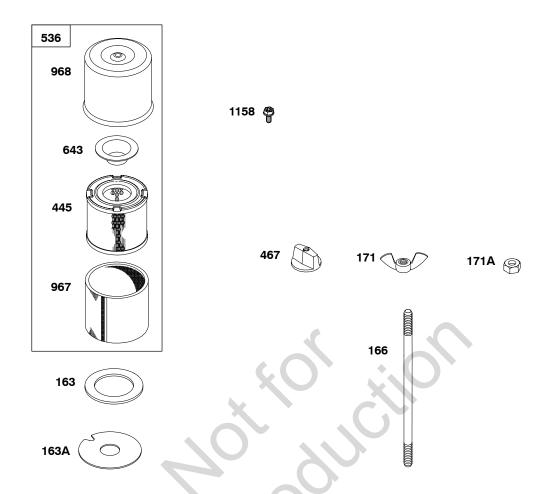
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| 90          | 391065      | CarburetorNote 391068 Carburetor Used on Type No(s). 0121, 0144, 0157, 0158, 0164, 0165, 0169, 0170, 0184, 0192, 0240, 0331. 391070 Carburetor Used on Type No(s). 0127, 0133, 0134, 0135, 0136, 0139, 0140, 0149, 0162, 0163, 0166, 0172, 0173, 0180, 0185, 0186, 0201, 0204, 0206, 0211, 0212, 0213, 0226, 0227, 0228, 0229, 0249, 0251, 0271, 0298, 0326, 0328, 0332. 392035 Carburetor Used on Type No(s). 0182, 0210, 0222, 0309. 393431 Carburetor Used on Type No(s). 0262, 0630. | 109         | 691353      | 392235 Carburetor Used on Type No(s). 0198, 0234, 0235, 0248, 0266, 0312, 0316, 0338, 0341, 0351, 0358, 0707, 0724, 0744, 0750, 0759, 0770. Shaft-Choke Note 690617 Shaft-Choke Used on Type No(s). 0121, 0127, 0133, 0134, 0135, 0136, 0139, 0140, 0144, 0149, 0157, 0158, 0162, 0163, 0164, 0165, 0166, 0169, 0170, 0172, 0180, 0184, 0185, 0186, 0192, 0201, 0204, 0206, 0211, 0212, 0213, 0226, 0227, 0228, 0229, 0249, 0251, 0271, 0298, 0326, 0328, 0332, 2581, 2582. | 1227        |             | Kit-Needle/Seat Note 394682 Kit-Needle/ Seat (Includes Brass Seat) 394683 Kit-Needle/ Seat (Includes Brass Seat) (For Use With Impulse Pump) Valve-High Speed |
|             |             | . D ( 050  |             |             |   | 1/1 0       |             | 1005  |



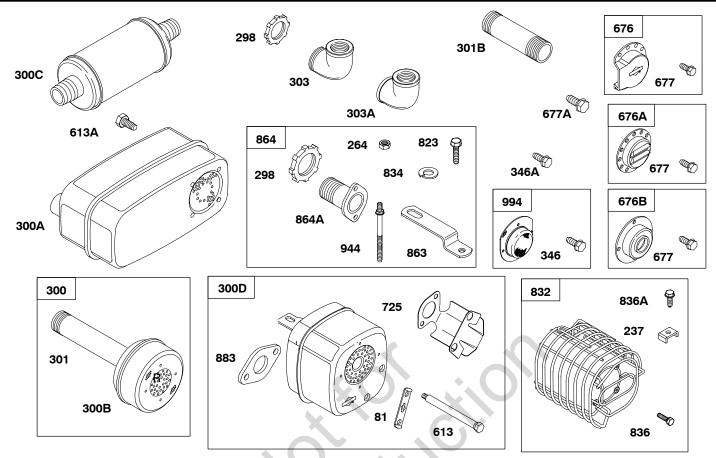
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| 50          | 691152      | Manifold-Intake         | 94<br>95    | 292681<br>691437 | Kit-Idle Mixture<br>Screw |             |             | Note<br>390950 Nozzle-  |
|             |             | <b>692525</b> Manifold- |             |                  | (Throttle Valve)          |             |             | Carburetor              |
|             |             | Intake                  | 97          | 691944           | Shaft-Throttle            |             |             | (Standard)              |
|             |             | Used on Type No(s).     | 98          | 693942           | Kit-Idle Speed            |             |             | (Labeled 40)            |
|             |             | 0248, 0308, 0358,       | 101         | 691616           | Pin-Shaft                 |             |             | (Used Before Code       |
|             |             | 0638, 0707, 0770.       | 102         | 692215           | Gasket-                   |             |             | Date 81090900).         |
| 51          | 27381       | Gasket-Intake           |             | 4 7              | Carburetor Body           | 150         | 691610      | Gasket-Nozzle           |
| 51A         | 692214      | Gasket-Intake           | 104         | 691775           | Pin-Float Hinge           | 158         | 27590       | Plug-                   |
| 54          | 691681      | Screw                   | 107         | 391069           | Body-                     |             |             | Carburetor Filter/Drain |
|             |             | (Intake Manifold)       |             |                  | Lower Carburetor          | 186         | 691764      | Connector-Hose          |
| 90          |             | Carburetor              | 108         | 690621           | Valve-Choke               | 231         | 691437      | Screw                   |
|             |             | (See Previous Page)     | 109         |                  | Shaft-Choke               |             |             | (Choke Valve)           |
| 91          | 299687      | Body-                   |             |                  | (See Previous Page)       | 267         | 691082      |                         |
|             |             | Upper Carburetor        | 110         | 691186           | Washer                    |             |             | (Casing Clamp)          |
|             |             | Note                    |             |                  | (Choke Shaft)             | 689         | 691591      | Spring-Friction         |
|             |             | <b>391067</b> Body-     | 127         | 690627           | Plug-Welch                | 689A        | 691590      | Spring-Friction         |
|             |             | Upper Carburetor        | 130         | 691727           | Valve-Throttle            | 800         |             | Retainer-               |
|             |             | Used on Type No(s).     | 132         | 691708           | Stop-Throttle             |             |             | Carburetor Drain        |
|             |             | 0121, 0144, 0157,       | 133         | 692265           | Float-Carburetor          |             |             | (NO LONGER              |
|             |             | 0158, 0164, 0165,       | 134         |                  | Kit-Needle/Seat           |             |             | AVAILABLE)              |
|             |             | 0169, 0170, 0182,       |             |                  | (See Previous Page)       | 971         | 691090      | Screw                   |
|             |             | 0184, 0192, 0240,       | 142         | 691966           | Nozzle-Carburetor         |             |             | (Air Cleaner Base       |
|             |             | 0309, 0331, 0630,       |             |                  | (Standard)                |             |             | to Carburetor)          |
|             |             | 0707, 0724, 0770.       |             |                  | (Labeled B)               | 1146        | 691587      | Screw                   |
|             |             |                         |             |                  | (Used After Code Date     |             |             | (Choke Shaft)           |
|             |             |                         |             |                  | 81090800).                | 1227        |             | Valve-High Speed        |
|             |             |                         |             |                  | ·                         |             |             | (See Previous Page)     |
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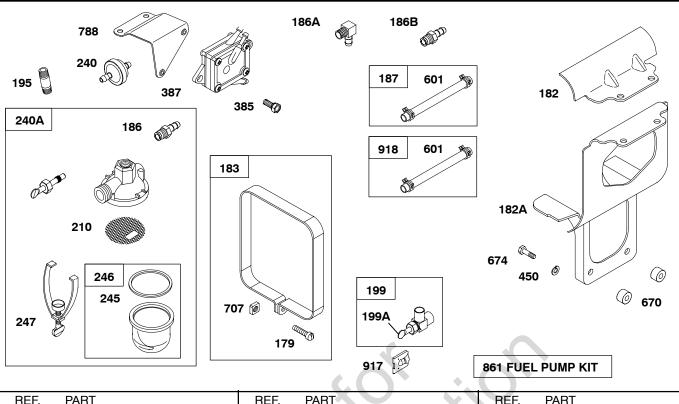
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| 162<br>201  | 261027           | Collar-Bell Crank<br>Link-Air Vane<br>Used on Type No(s).<br>0234, 0705. | 212         | 691791      | Link-Throttle Note 691595 Link-Throttle Used on Type No(s).  | 268<br>269  |             | Casing-Control Wire<br>(Cut to<br>Required Length)<br>Wire-Control |
| 203<br>205  | 690263<br>691681 |  |             | (           | 0248, 0308, 0358,<br>0638, 0707, 0770.                       |             |             | (Cut to<br>Required Length)  |
|             |                  | (Bell Crank) Used on Type No(s).   | 227         | 690607      | Lever–<br>Governor Control                                   | 270         | 691027      | Nut<br>(Control Wire Casing)                                       |
|             |                  | 0136, 0139, 0204,<br>0228, 0234, 0248,<br>0328, 0678, 0705.              |             | ~~          | Note<br>690616 Lever-  | 271         | 691028      | Lever–Control Note   |
| 205A        | 690810           |  |             |             | Governor Control<br>Used on Type No(s).<br>0611, 0630, 0647, |             |             | <b>221987</b> Lever–Control Used on Type No(s). 0678, 0705.        |
| 206         | 691079           | Nut-Governor Adjusting   |             |             | 0651, 0684, 0690,<br>0706, 0721, 0660,                       | 404         | 690264      | -  |
| 206A        | 691584           | , 0  |             |             | 0671, 0675, 0681,<br>0683, 0685, 0689,                       | 414         | 692810      | ` ,  |
| 208         | 393613           | Rod-Governor Control   |             |             | 0692, 0694, 0697,  |             |             | Used on Type No(s).  |
| 209         | 691596           | Spring-Governor  |             |             | 0699, 0801, 2520,  |             |             | 0136, 0139, 0204,  |
|             |                  | Note   |             |             | 2527, 2528, 2529,  |             |             | 0228, 0234, 0248,  |
|             |                  | <b>691789</b> Spring-  | O K         |             | 2550, 2561, 2581,  |             |             | 0328, 0678, 0705.  |
|             |                  | Governor   |             |             | 2582.  | 505         | 691251      | Nut  |
|             |                  | Used on Type No(s).  | 232         | 690545      | Spring-Governor Link   |             |             | (Governor  |
|             |                  | 0611, 0630, 0647,  |             |             | Note   |             |             | Control Lever)   |
|             |                  | 0651, 0690, 0760,  |             |             | <b>692207</b> Spring-  | 562         | 92613       |  |
|             |                  | 0781, 0801, 2520,  |             |             | Governor Link  |             |             | (Governor  |
|             |                  | 2527, 2528, 2529,  |             |             | Used on Type No(s).  |             |             | Control Lever)   |
|             |                  | 2550, 2581, 2582.  |             |             | 0248, 0308, 0358,  | 614         |             | Pin-Cotter   |
| 211         | 691790           | Spring-Governed Idle   |             |             | 0638, 0707, 0770.  | 616         |             | Crank-Governor   |
|             |                  | Used on Type No(s).  | 266         | 494554      | Control-Throttle   | 629         | 690538      | Spring-Throttle Return   |
|             |                  | 0611, 0630, 0647,  |             |             | Note   |             |             | Used on Type No(s).  |
|             |                  | 0651, 0690, 0760,  |             |             | Control-Throttle   |             |             | 0234, 0631, 0632,  |
|             |                  | 0781, 0801, 2520, 2527, 2528, 2529,                                      |             |             | (Dial Control) (NO LONGER                                    |             |             | 0637, 0641, 0642, 0705, 0803, 2580.                                |
|             |                  | 2550, 2581, 2582.  |             |             | (NO LONGER<br>AVAILABLE)                                     | 668         | 690313      |  |
|             |                  | 2000, 2001, 2002.  |             |             | Used on Type No(s).  | 000         | 030313      | (Governor  |
|             |                  |  |             |             | 0640, 0652, 0653,<br>0665.                                   |             |             | Control Rod)   |
|             |                  |  |             |             |  |             |             |  |



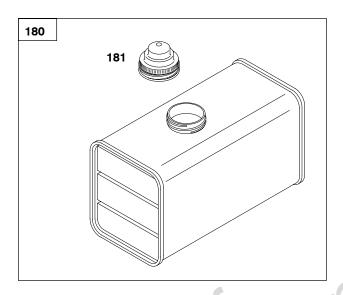
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| 163         | 67247            | Gasket-Air Cleaner<br>Used on Type No(s).<br>0308.               | 171<br>171A               | 691331<br>690284  | Nut<br>(Air Cleaner)<br>Nut | 643<br>967<br>968 | 271794s          | Retainer-Air Filter<br>Filter-Pre Cleaner<br>Cover-Air Cleaner |
| 163A<br>166 | 270987<br>691241 | 0308.<br>Gasket-Air Cleaner<br>Stud-Air Cleaner<br>(9 1/2" Long) | 171A<br>445<br>467<br>536 | 393957s<br>691668 | (Air Cleaner)               | 968<br>1158       | 691755<br>690293 |  |



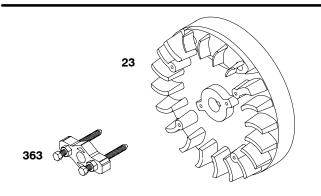
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| 81<br>237           | 691178<br>690409             | Lock-Muffler Screw<br>Retainer-Muffler<br>Guard     |                     | ~                          | Note<br>91415 Elbow-Exhaust<br>(1", 45 Degree)   | 677                | 794845           | Screw<br>(Muffler Deflector)<br>(Metric)     |
| 264<br>298          | 691105                       | Nut<br>(Muffler Adapter)<br>Locknut-Muffler/Elbow   | 346                 | 794845                     |  | 677A               | 690661           | Screw<br>(Muffler Deflector)<br>(SAE)        |
| 300<br>300A<br>300B | 393232s<br>498984s<br>392989 | Muffler<br>Muffler                                  | 346A                | 690661                     | Screw<br>(Spark Arrestor)<br>(SAE)               | 725<br>823         | 690420<br>690810 | Shield-Heat                                  |
| 300C<br>300D        | 291519<br>399635             | Muffler<br>Muffler                                  | 613<br>613A         | 691416<br>690297           | ` '  | 832<br>834         | 690648<br>691075 | Guard-Muffler<br>Washer<br>(Muffler Adapter) |
| 301<br>301B         |                              | Pipe-Exhaust<br>(8" Long)<br>Pipe-Exhaust           |                     |                            | (Muffler)<br>(Used After Code Date<br>97012300). | 836                | 691083           | Screw<br>(Muffler Guard)<br>(1" Long)        |
|                     |                              | (1 1/2" Long)<br>Used on Type No(s).<br>0163, 0327. |                     |                            | Note 692198 Screw (Exhaust Muffler)              | 836A               | 690367           | Screw<br>(Muffler Guard)<br>(2/3" Long)      |
| 303<br>303A         | 690281<br>91296              | Elbow-Exhaust<br>Elbow-Exhaust<br>(1", 90 Degree)   |                     |                            | (Used Before Code<br>Date 97012400).             | 863<br>864         | 394584           | Bracket-Muffler<br>Adapter-Muffler           |
|                     |                              | Used on Type No(s).<br>0391, 0686, 0726,            | 676<br>676A<br>676B | 795036<br>795038<br>396903 | Deflector-Muffler                                | 864A<br>883<br>944 |                  | Adapter-Muffler<br>Gasket-Exhaust<br>Stud    |
|                     |                              | 0732, 0737, 0744,<br>0750, 0759, 0781.              |                     |                            |  | 994                | 794945           | (Muffler Adapter)<br>Arrestor-Spark          |

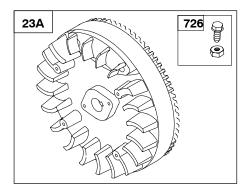


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|--------------|------------------|--|--------------------|-------------|---|--------------------------|------------------|--|
| 179<br>182   | 690280<br>691068 | Screw<br>(Fuel Tank Strap)<br>Bracket-Fuel Tank  | 187                | 841589      | Line-Fuel<br>(Cut to<br>Required Length)  | 245<br>246<br>247        | 298683           | Gasket-Fuel Bowl<br>Bowl-Fuel Filter<br>Yoke-Bowl  |
| 102          | 33.033           | Note<br>222669 Bracket-<br>Fuel Tank<br>Used on Type No(s).                            |                    | · ·         | Note<br>89248 Line-Fuel<br>(2 1/4" Long)<br>Used on Type No(s).   | 385<br>387<br>450        | 692198<br>808656 | Screw<br>(Fuel Pump)<br>Pump-Fuel<br>Washer  |
| 182A<br>183  |                  | 0205, 0291, 0648. Bracket-Fuel Tank Strap-Fuel Tank Note 291367 Strap- Fuel Tank       | 195<br>199         |             | 0080, 0386, 0387,<br>0393, 0395, 0396,<br>0397, 0631, 0640,<br>0641, 0662, 2580.<br>Nipple-Fuel<br>Valve-Fuel Shut Off              | 601<br>670<br>674<br>707 |                  | (Fuel Tank Bracket)  |
| 186          | 691764           | (4 Quart)<br>Used on Type No(s).<br>0206, 0211, 0213,<br>0229, 0271.<br>Connector-Hose | 199A<br>210<br>240 | 691962      | Valve-Fuel Shut Off<br>Strainer-Fuel<br>Filter-Fuel<br>(Red)  | 788<br>861               |                  | (Fuel Tank Strap) Bracket-Fuel Pump Kit-Fuel Pump (Walbro) Note  |
| 186A<br>186B | 691609           | Connector-Hose Connector-Hose  |                    |             | 394358s Filter-Fuel<br>(White)<br>Used on Type No(s).<br>0630, 0705, 0707,<br>0724, 0744, 0750,<br>0755, 0759, 0770,<br>0774, 2581. | 917                      | 691737           | <b>791885</b> Kit–Fuel Pump<br>Used on Type No(s).<br>0170, 0182, 0198,<br>0248, 0309, 0331,<br>0638, 0679, 0744,<br>0755, 0759. |
|              |                  |  | 240A               | 690612      | Filter-Fuel   | 918                      | 393815           | Hose-Vacuum (Cylinder To Impulse Pump) (Cut to Required Length)  |

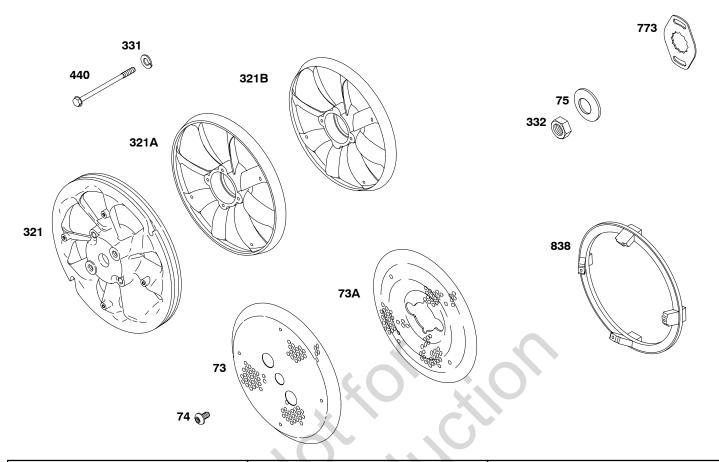


| REF.<br>NO. | PART<br>NO. | DESCRIPTION  | REF.<br>NO. | PART<br>NO. | DESCRIPTION   | REF.<br>NO. | PART<br>NO. | DESCRIPTION               |
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| 180         | 291488      | Tank-Fuel (6 Quart) Note 290816 Tank-Fuel (4 Quart) 292415 Tank-Fuel (8 Quart) Used on Type No(s). 0137, 0140, 0141, 0143, 0148, 0151, 0152, 0153, 0156, 0162, 0163, 0167, 0172, 0173, 0175, 0176, 0178, 0180, 0181, 0183, 0185, 0186, 0197, 0199, 0201, 0203, 0205, 0212, 0215, 0219, 0226, 0227, 0242, 0245, 0249, 0254, 0255, 0257, 0259, 0273, 0282, 0284, 0286, 0289, 0291, 0293, 0300, 0303, 0307, 0311, 0318, |             |             | 0330, 0336, 0347, 0354, 0369, 0372, 0376, 0377, 0381, 0384, 0392, 0635, 0640, 0647, 0659, 0661, 0664, 0666, 0674, 0682, 0685, 0690, 0694, 0696, 0697, 0698, 0704, 0712, 0714, 0721, 0723, 0729, 0730, 0743, 0745, 0746, 0754, 0757, 0771, 0772. | 181         | 791545      | Cap-Fuel Tank<br>(Chrome) |

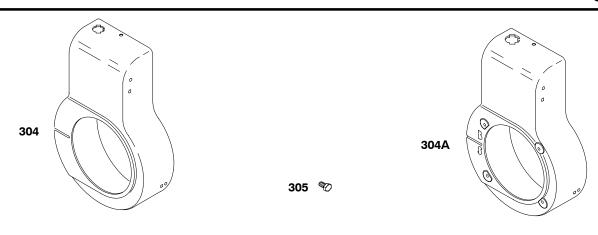




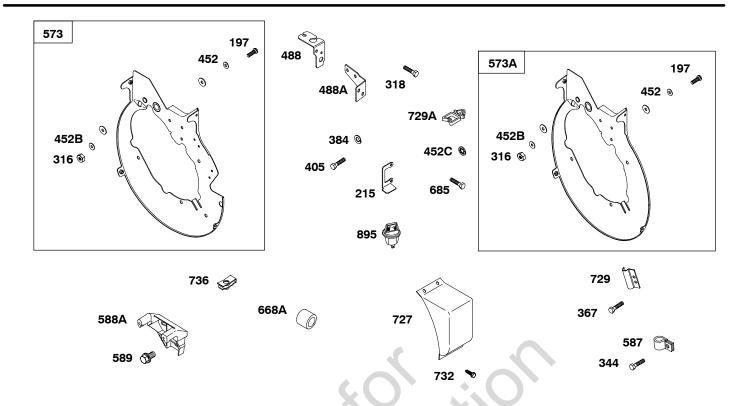
| REF.<br>NO. | PART<br>NO. | DESCRIPTION  | REF.<br>NO. | PART<br>NO. | DESCRIPTION   | REF.<br>NO. | PART<br>NO. | DESCRIPTION  |
|-------------|-------------|--|-------------|-------------|---|-------------|-------------|--|
| 23          | 395250      | Flywheel (For Magnetron Ignition, Identified by Two Red Stripes) Used on Type No(s). 0611, 0620, 0632, 0633, 0635, 0637, 0640, 0641, 0642, 0644, 0645, 0646, 0647, 0648, 0650, 0651, 0652, 0655, 0656, 0657, 0659, 0662, 0664, 0670, 0674, 0677, 0681, 0683, 0686, 0689, 0690, 0691, 0694, 0695, 0696, 0700, 0706, 0709, 0710, 0713, 0717, 0722, 0723, 0727, 0728, 0730, 0734, 0735, 0737, 0739, 0743, 0744, 0745, 0747, 0750, 0755, 0756, 0757, 0759, 0762, 0763, 0766, 0775, 0778, 0780, 0785, 0786, 0790, 0791, 0792, 0793, 0794, 0799, 0801, 0802, 0803, 0804, 2520, 2521, 2522, 2529, 2530, 2550, 2560, 2561, 2562, 2580, 2581, 2582, 2583. | 23A         | 395251      | Flywheel (For Magnetron Ignition, Identified by Two Red Stripes) Note Flywheel (NO LONGER AVAILABLE) (For Magnetron Ignition, Identified by Two Red Stripes) Used on Type No(s). 0736. 391363 Flywheel (10 Amp) (Used With Breaker Points and Condenser System) Used on Type No(s). 0027, 0028, 0063, 0115, 0123, 0126, 0135, 0143, 0148, 0149, 0162, 0163, 0164, 0165, 0167, 0168, 0170, 0171, 0172, 0174, 0178, 0180, 0182, 0184, 0185, 0188, 0189, 0192, 0193, 0198, 0201, 0209, 0210, 0211, 0213, 0215, 0217, 0221, 0222, 0224, 0229, 0230, 0231, 0234, 0235, 0236, 0238, 0240, 0248, 0249, 0250, 0251, 0252, 0257, 0261, 0262, 0265, 0271, 0273, 0274, 0275, 0276, 0277, 0278, 0279, 0281, | 363<br>726  |             | 0282, 0283, 0284, 0285, 0286, 0287, 0288, 0296, 0298, 0303, 0304, 0306, 0307, 0309, 0310, 0311, 0315, 0316, 0317, 0318, 0322, 0323, 0324, 0325, 0326, 0328, 0330, 0331, 0332, 0333, 0334, 0337, 0338, 0340, 0343, 0347, 0348, 0349, 0350, 0351, 0353, 0355, 0358, 0359, 0360, 0363, 0364, 0367, 0370, 0371, 0372, 0374, 0375, 0376, 0377, 0378, 0379, 0381, 0382, 0383, 0388, 0389, 0392, 0394, 0399. Puller–Flywheel Gear–Ring (Includes Mounting Hardware) |



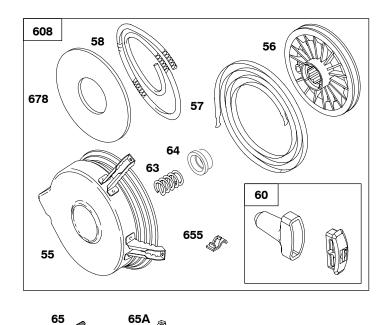
| REF.<br>NO. | PART<br>NO. | DESCRIPTION | REF.<br>NO.                                   | PART<br>NO.                                    | DESCRIPTION  | REF.<br>NO.       | PART<br>NO.      | DESCRIPTION |
|-------------|-------------|-------------|---|--|--|-------------------|------------------|-------------|
| 73A         | 691171      |             | 74<br>75<br>321<br>321A<br>321B<br>331<br>332 | 691655<br>691056<br>691151<br>690377<br>212000 | Screw (Rotating Screen) Washer (Flywheel) Fan-Booster Fan-Booster Fan-Booster Washer (Booster Fan) | 440<br>773<br>838 | 691076<br>690265 |             |
|             | 0140-       | 1 D-f 050   |   |  |  | \/-l O            |                  | )-f 100F    |

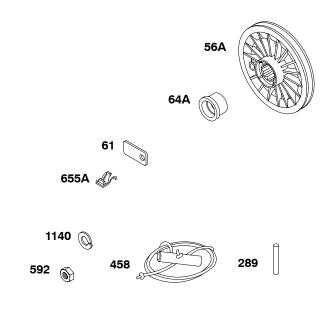


| REF.<br>NO. | PART<br>NO. | DESCRIPTION                | REF.<br>NO. | PART<br>NO. | DESCRIPTION                            | REF.<br>NO. | PART<br>NO. | DESCRIPTION         |
|-------------|-------------|----------------------------|-------------|-------------|--|-------------|-------------|---------------------|
| 304         | 294698      | Housing-Blower             |             |             | 0248, 0249, 0259,                      |             |             | 0701, 0702, 0703,   |
|             |             | Note                       |             |             | 0251, 0252, 0257,                      |             |             | 0704, 0705, 0707,   |
|             |             | 297010 Housing-            |             |             | 0261, 0262, 0265,                      |             |             | 0708, 0712, 0714,   |
|             |             | Blower                     |             |             | 0271, 0273, 0275,                      |             |             | 0715, 0716, 0718,   |
|             |             | Used on Type No(s).        |             |             | 0276, 0277, 0278,                      |             |             | 0720, 0721, 0724,   |
|             |             | 0060, 0119, 0160,          |             |             | 0279, 0281, 0282,                      |             |             | 0725, 0729, 0731,   |
|             |             | 0197, 0216, 0223,          |             |             | 0283, 0284, 0285,                      |             |             | 0733, 0736, 0738,   |
|             |             | 0237.                      |             |             | 0286, 0287, 0288,                      |             |             | 0741, 0742, 0746,   |
|             |             | 297453 Housing-            |             |             | 0296, 0298, 0303,                      |             |             | 0748, 0749, 0751,   |
|             |             | Blower                     |             |             | 0304, 0306, 0307,                      |             |             | 0752, 0753, 0754,   |
|             |             | Used on Type No(s).        |             |             | 0309, 0310, 0311,                      |             |             | 0760, 0761, 0764,   |
|             |             | 0020, 0023, 0050,          |             |             | 0315, 0316, 0317,                      |             |             | 0765, 0770, 0771,   |
|             |             | 0136, 0139, 0140,          |             |             | 0318, 0319, 0320,                      |             |             | 0772, 0774, 0776,   |
|             |             | 0145, 0150, 0151,          |             |             | 0321, 0322, 0323,                      |             |             | 0779, 0782, 0783,   |
|             |             | 0152, 0155, 0159,          |             |             | 0324, 0325, 0326,                      |             |             | 0784, 0787, 0789,   |
|             |             | 0175, 0181, 0183,          |             |             | 0328, 0330, 0331,                      |             |             | 0797, 2527, 2528,   |
|             |             | 0191, 0199, 0203,          |             |             | 0332, 0333, 0334,                      |             |             | 2563, 2596.         |
|             |             | 0204, 0205, 0206,          |             |             | 0337, 0338, 0340,                      |             |             | 692359 Housing-     |
|             |             | 0208, 0212, 0218,          |             |             | 0343, 0347, 0348,                      |             |             | Blower              |
|             |             | 0219, 0226, 0227,          |             | ()          | 0349, 0350, 0351,                      |             |             | Used on Type No(s). |
|             |             | 0228, 0254, 0255,<br>0259. |             |             | 0353, 0355, 0358,<br>0359, 0360, 0363, |             |             | 0682.               |
|             |             | 391229 Housing-            |             |             | 0364, 0367, 0370,                      |             |             | 395513 Housing-     |
|             |             | Blower                     |             |             | 0371, 0372, 0374,                      |             |             | Blower              |
|             |             | Used on Type No(s).        |             |             | 0371, 0372, 0374, 0375, 0376, 0377,    |             |             | Used on Type No(s). |
|             |             | 0027, 0028, 0063,          |             |             | 0378, 0379, 0381,                      |             |             | 0711, 0719, 0732,   |
|             |             | 0115, 0123, 0126,          |             |             | 0382, 0383, 0388,                      |             |             | 0740, 0781, 2529.   |
|             |             | 0135, 0143, 0148,          |             |             | 0389, 0392, 0394,                      |             |             | 399177 Housing-     |
|             |             | 0149, 0162, 0163,          |             |             | 0399, 0630, 0634,                      |             |             | Blower              |
|             |             | 0165, 0167, 0168,          |             |             | 0636, 0638, 0640,                      |             |             | Used on Type No(s). |
|             |             | 0170, 0171, 0172,          |             |             | 0643, 0649, 0653,                      |             |             | 0758, 0788.         |
|             |             | 0174, 0178, 0180,          |             |             | 0654, 0658, 0660,                      | 304A        | 392343      | Housing-Blower      |
|             |             | 0182, 0184, 0185,          |             |             | 0661, 0663, 0665,                      |             |             | (Low Profile)       |
|             |             | 0188, 0189, 0192,          |             |             | 0666, 0667, 0668,                      |             |             | Used on Type No(s). |
|             |             | 0193, 0198, 0201,          |             |             | 0669, 0671, 0672,                      |             |             | 0713, 0744, 0750,   |
|             |             | 0209, 0210, 0211,          |             |             | 0673, 0675, 0676,                      |             |             | 0755, 0759, 0780,   |
|             |             | 0213, 0215, 0217,          |             |             | 0678, 0679, 0680,                      |             |             | 0785, 0786, 2561,   |
|             |             | 0221, 0224, 0229,          |             |             | 0684, 0685, 0687,                      |             |             | 2562.               |
|             |             | 0230, 0231, 0234,          |             |             | 0688, 0692, 0693,                      | 305         | 692198      |                     |
|             |             | 0235, 0236, 0238,          |             |             | 0697, 0698, 0699,                      |             |             | (Blower Housing)    |
|             |             |                            |             |             |  |             |             |                     |
|             |             |                            |             |             |  |             |             |                     |

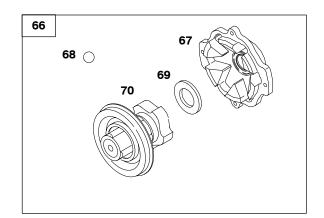


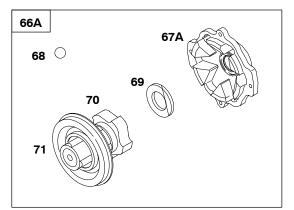
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|-------------|-------------|--------------------|-------------|-------------|------------------------|-------------|-------------|-----------------------|
| 197         | 90072       | Screw              | 452         | 92864       | Washer                 | 668A        | 231065      | Spacer                |
|             |             | (Back Plate)       |             |             | (Back Plate)           |             |             | Used on Type No(s).   |
| 215         | 222445      | Guide-Air          | 452B        | 26404       | Washer                 |             |             | 0164, 0240.           |
| 316         | 691612      | Nut                |             |             | (Back Plate)           | 685         | 690661      | Screw                 |
|             |             | (Back Plate)       | 452C        | 691077      | Washer                 |             |             | (Rectifier)           |
| 318         | 691666      | Screw              |             |             | (Back Plate)           | 727         | 692338      | Cover-Starter Drive   |
|             |             | (Mounting Bracket) | 488         | 222211      | Bracket-Fuse           | 729         | 690432      | Clip-Wire             |
| 344         | 690305      | Screw              | 488A        | 222345      | Bracket-Fuse           |             |             | (Alternator)          |
|             |             | (Cable Clamp)      | 573         | 391220      | Plate-Back             | 729A        | 690588      | Clip-Wire             |
| 367         | 690305      | Screw              |             |             | (Used on Engines       | 732         | 93410       | Screw                 |
|             |             | (Wire Clip)        |             | ,           | With Electric Start    |             |             | (Starter Drive Cover) |
| 384         | 690371      | Washer             |             |             | Only)                  | 736         | 690302      | Nut-Clip              |
|             |             | (Back Plate)       | 573A        | 299450      | Plate-Back             | 895         | 692309      | Switch-Rotary         |
| 405         | 690290      | Screw              | 587         | 690389      | Clamp-Cable            |             |             |                       |
|             |             | (Back Plate)       | 588A        | 690375      |                        |             |             |                       |
|             |             |                    |             |             | (Used on Engines       |             |             |                       |
|             |             |                    |             |             | With Electric Starter) |             |             |                       |
|             |             |                    | 589         | 690300      | Screw                  |             |             |                       |
|             |             |                    |             |             | (Armature Bracket)     |             |             |                       |
|             |             |                    |             |             |                        |             |             |                       |
|             |             |                    |             |             |                        |             |             |                       |
|             |             |                    |             |             |                        |             |             |                       |
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|             |             |                    |             |             |                        |             |             |                       |





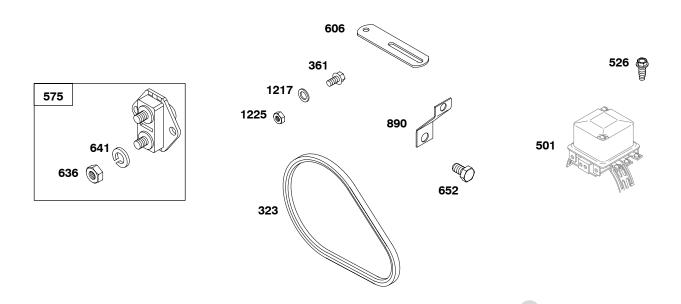
| REF.<br>NO. | PART<br>NO.      | DESCRIPTION  | REF.<br>NO. | PART<br>NO.      | DESCRIPTION  | REF.<br>NO.       | PART<br>NO. | DESCRIPTION  |
|-------------|------------------|--|-------------|------------------|--|-------------------|-------------|--|
| 55<br>56    | 691355<br>392630 | Housing- Rewind Starter (Low Profile)                                      |             | 0                | 66574 Rope-Starter<br>(99" Long)<br>(Cut to                                | 289<br>458<br>592 |             |  |
| 36          | 392030           | Pulley-Starter (Low Profile)   |             |                  | Required Length) (Use With   | 608               | 691958      | (Rewind Starter)<br>Starter-Rewind   |
| 56A         | 295871           | Pulley-Starter<br>(Wide Legs<br>Starter Housing,<br>Includes 63" Rope)     | 60<br>61    | 490652<br>68848s | Metal Pulley)<br>Grip-Starter Rope   | 655<br>655A       |             | Anchor-Rewind Spring<br>Anchor-Rewind Spring<br>(Wide Legs<br>Starter Housing) |
| 57          |                  | Spring-Rewind Starter  |             |                  | Starter Housing)   | 678               | 490817      | Spacer-Rewind  |
| 58          | 692188           | Rope-Starter (63" Long) (Use With Plastic Pulley) Note 695002 Rope-Starter | 63 64       | 690547           | Spring-Ratchet Adapter- Ratchet Spring (Low Profile) (NO LONGER AVAILABLE) | 1140              | 690286      | Washer<br>(Rewind Starter)   |
|             |                  | (99" Long)<br>(Cut to<br>Required Length)<br>(Use With                     | 64A         | 691920           | Ratchet Spring<br>(Wide Legs<br>Starter Housing)                           |                   |             |  |
|             |                  | Plastic Pulley)  | 65          | 691693           | Screw<br>(Rewind Starter)  |                   |             |  |
|             |                  | 66564 Rope-Starter<br>(63" Long)<br>(Use With<br>Metal Pulley)             | 65A         | 93254            | (3/8" Long)<br>Screw<br>(Rewind Starter)<br>(7/16" Long)                   |                   |             |  |
|             |                  |  |             |                  |  |                   |             |  |



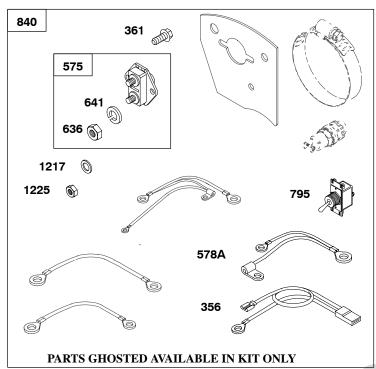


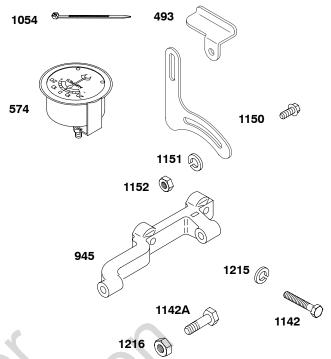


| REF.<br>NO.                  | PART<br>NO.                           | DESCRIPTION    | REF.<br>NO.            | PART<br>NO.                | DESCRIPTION  | REF.<br>NO. | PART<br>NO. | DESCRIPTION   |
|------------------------------|---------------------------------------|----------------|------------------------|----------------------------|--|-------------|-------------|---------------|
| 66<br>66A<br>67<br>67A<br>68 | 393127s<br>399671<br>690542<br>394897 | Clutch-Starter | 69<br>69A<br>69B<br>70 | 690271<br>690260<br>690277 | Washer (Starter Clutch) Washer (Starter Clutch) Washer (Starter Clutch) Ratchet-Clutch | 71<br>257   | 691359      | Cover-Ratchet |

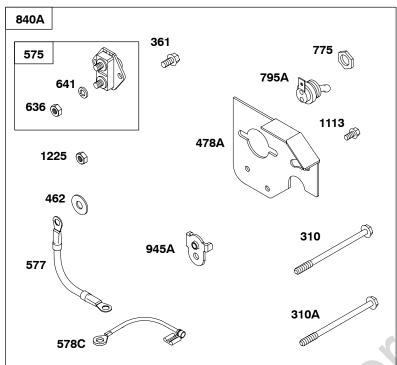


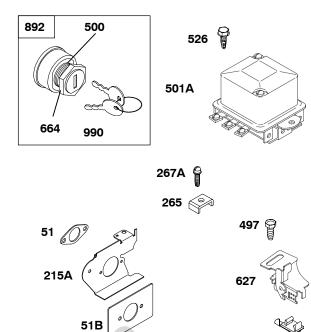
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|----------------------|--|--------------------------|------------------|---|---------------------|-------------|--|
| 323 68898            | Belt-Vee (For Low Position Mounting) (35 3/4" Long) Note 68878 Belt-Vee (For High Position Mounting) | 526<br>575<br>606<br>636 | 221442<br>696198 | (Regulator)<br>Switch-Starting<br>Strap-Adjusting | 890<br>1217<br>1225 |             | Bracket-Support<br>Washer<br>(Starting Switch)<br>Nut<br>(Starting Switch) |
| 361 691681<br>501    | (36 3/4" Long)   | 652                      | 693972           | (Starting Switch)<br>(Terminal)                   |                     |             |  |



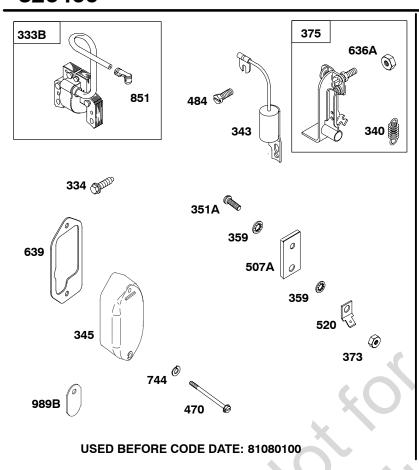


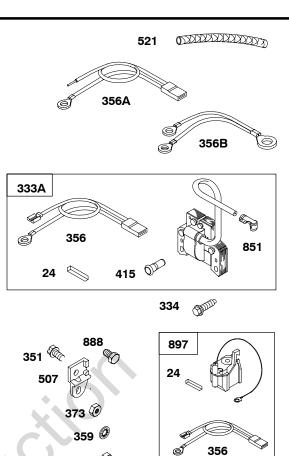
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|--------------------|-------------|---|---------------------|----------------------------|---|--------------|------------------|--|
| 356<br>361         |             | Wire-Stop<br>Screw<br>(Starting Switch)     | 795<br>840          | 298590<br>298561           | Switch-Toggle<br>Kit-Panel<br>(Generator Panel) | 1215<br>1216 | 691075<br>691105 | Washer<br>(Starter Bracket)<br>Nut         |
| 493                |             | Bracket-Mounting (NO LONGER AVAILABLE)      | 945<br>1054<br>1142 | 211785<br>280275<br>690303 | Bracket-Starter Motor<br>Tie-Cable              | 1217         |                  | (Starter Bracket) Washer (Starting Switch) |
| 574                | 295158      | Ammeter<br>(Stewart Warner<br>Number 357–W) | 1142A               | 691614                     | (Starter Motor Bracket)<br>Screw                | 1225         | 691029           |  |
| 575<br>578A<br>636 |             | Switch-Starting<br>Wire Assembly<br>Nut     | 1150                | 691058                     |   |              |                  |  |
| 641                | 691075      | (Starting Switch)<br>(Terminal)<br>Washer   | 1151                |                            | (Adjusting Strap) Washer (Adjusting Strap)      |              |                  |  |
|                    |             | (Starting Switch)<br>(Terminal)             | 1152                | 691105                     | Nut<br>(Adjusting Strap)                        |              |                  |  |
|                    |             |   |                     |                            |   |              |                  |  |
|                    |             |   |                     |                            |   |              |                  |  |
|                    |             |   |                     |                            |   |              |                  |  |
|                    |             |   |                     |                            |   |              |                  |  |
|                    |             |   |                     |                            |   |              |                  |  |





| REF.<br>NO. | PART<br>NO. | DESCRIPTION                    | REF.<br>NO. | PART<br>NO. | DESCRIPTION            | REF.<br>NO. | PART<br>NO. | DESCRIPTION             |
|-------------|-------------|--------------------------------|-------------|-------------|------------------------|-------------|-------------|-------------------------|
| 51<br>51B   |             | Gasket-Intake<br>Gasket-Intake | 500         | 691086      | Washer<br>(Key Switch) | 775         | 690315      | Nut<br>(Toggle Switch)  |
| 215A        |             | Guide-Air                      | 501A        |             | Regulator              | 795A        | 496590      | Switch-Toggle           |
| 265         |             | Clamp-Casing                   | JUIA        |             | (Flat Mount)           | 840A        |             | Kit-Panel               |
| 267A        | 93107       |                                |             |             | (Delco Remy No.        | 0407        | 030400      | (Toggle Switch)         |
| 20/7        | 30101       | (Casing Clamp)                 |             |             | 1118988)               |             |             | Note                    |
|             |             | Note                           | _           |             | (NO LONGER             |             |             | <b>395409</b> Kit-Panel |
|             |             | <b>691044</b> Screw            |             |             | AVAILABLE)             |             |             | (Key Switch)            |
|             |             | (Casing Clamp)                 |             |             | Used on Type No(s).    | 892         | 392833      | Switch-Key              |
|             |             | Used on Type No(s).            |             |             | 0199.                  | 945A        | 692132      | Bracket-Starter Motor   |
|             |             | 0644, 0672.                    | 526         | 690297      | Screw                  | 990         | 691959      | Key Set                 |
| 310         | 690323      | Screw                          | $\wedge$ V  |             | (Regulator)            | 1113        | 691681      | Screw                   |
|             |             | (Starter Motor)                | 575         | 692303      | Switch-Starting        |             |             | (Panel)                 |
|             |             | (4" Long)                      | 577         |             | Cable-Starter          | 1225        | 691029      | Nut                     |
| 310A        | 692329      | Screw                          | 578C        | 690647      | Wire Assembly          |             |             | (Starting Switch)       |
|             |             | (Starter Motor)                | 621         | 297472s     | Switch-Stop            |             |             |                         |
|             |             | (5" Long)                      | 627         |             | Bracket-Stopswitch     |             |             |                         |
| 361         | 93415       |                                |             |             | (NO LONGER             |             |             |                         |
|             |             | (Starting Switch)              |             |             | AVAILABLE)             |             |             |                         |
| 462         | 690282      | Washer                         | 636         | 696198      | Nut                    |             |             |                         |
|             |             | (Starter Cable)                |             |             | (Starting Switch)      |             |             |                         |
| 478A        | 395410      |                                |             |             | (Terminal)             |             |             |                         |
| 497         | 692198      |                                | 641         | 691075      | Washer                 |             |             |                         |
|             |             | (Stopswitch Bracket)           |             |             | (Starting Switch)      |             |             |                         |
|             |             |                                | 664         | 691087      |                        |             |             |                         |
|             |             |                                |             |             | (Key Switch)           |             |             |                         |
|             |             |                                |             |             |                        |             |             |                         |
|             |             |                                |             |             |                        |             |             |                         |
|             |             |                                |             |             |                        |             |             |                         |
|             |             |                                |             |             |                        |             |             |                         |
|             |             |                                |             |             |                        |             |             |                         |





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| REF.<br>NO. | PART<br>NO.       | DESCRIPTION   | REF.<br>NO. | PART<br>NO.      | DESCRIPTION  | REF.<br>NO.        | PART<br>NO.                | DESCRIPTION  |
|-------------|-------------------|---|-------------|------------------|--|--------------------|----------------------------|--|
| 24<br>333A  | 222698s<br>398811 | Key-Flywheel<br>Armature-Magneto<br>(Breaker Ignition)<br>(Used After Code Date<br>81073100). | 356<br>356A | 398808<br>690650 | Wire-Stop<br>Wire-Stop<br>(Used With<br>Magneto Armature,<br>Reference 333A) | 507<br>507A        | 690584<br>66895            | Insulator Insulator Note 299598 Insulator Used on Type No(s).  |
| 333B        | 298968            | Armature – Magneto<br>(Breaker Ignition)<br>(Used Before Code<br>Date 81080100).              | 356B<br>359 | 396585<br>691077 | Wire-Stop Used on Type No(s). 0643, 0646, 0735. Washer                       | 520<br>521<br>636A | 691084<br>291508<br>230783 | 0131.<br>Terminal-Ground<br>Shield-Cable   |
| 334         | 691061            | Screw<br>(Magneto Armature)   | 373         | 691612           | (Ground Terminal)<br>Nut   | 639                | 692913                     | (Starting Switch) Gasket-Breaker Box   |
| 340         | 26018             | Spring-Breaker Arm  |             |                  | (Ground Terminal)  | 744                | 690277                     | Washer   |
| 343         | 298060            | Condenser   | 375         | 298185           |  |                    |                            | (Breaker Cover)  |
| 345         |                   | Cover-Breaker   | 415         | 692882           | 9  | 851                | 493880s                    | Terminal-Spark Plug  |
|             |                   | (NO LONGER  | 470         | 692836           |  | 888                | 690295                     | Screw  |
|             |                   | AVAILABLE)  |             |                  | (Breaker Cover)  |                    |                            | (Insulator)  |
| 351         | 690292            |   | 484         | 690294           |  | 897                | 394970                     | Kit-MAGNETRON®   |
|             |                   | (Ground Terminal)   |             |                  | (Condenser)  |                    |                            | Ignition   |
| 351A        | 690295            | Screw<br>(Ground Terminal)  |             |                  |  | 989B               |                            | (Used After Code Date<br>81080100 and Before<br>Code Date 85012200).<br>Stop Switch–<br>Spark Plug<br>(NO LONGER |
|             |                   |   |             |                  |  |                    |                            | AVAILABLE)   |

Engine Gasket Set-Reference 358 Carburetor Overhaul Kit-Reference 121

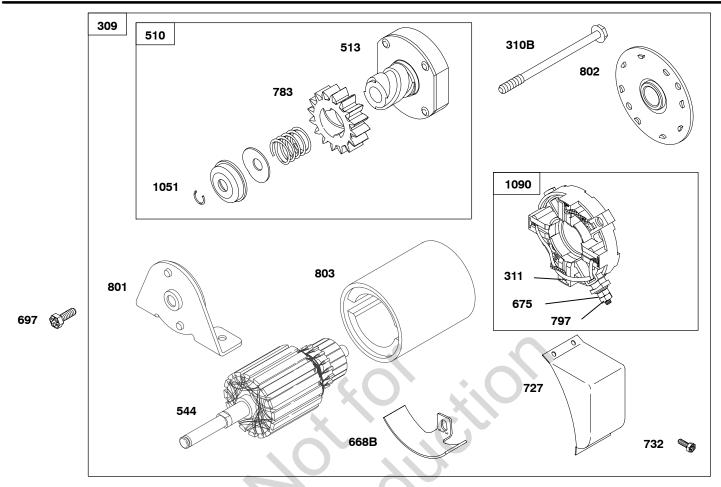
## SEE REPAIR INSTRUCTION MANUAL FOR PROPER AMPERAGE OF ALTERNATOR

| DUAL CIRCUIT | REGULATED | 10 AMP | AC ONLY | DC ONLY |
|--------------|-----------|--------|---------|---------|
| 474          | 474A      | 474C   | 474D    | 474E    |
| 877          | 877B      | 877C   | 877A    | 877A    |
| 1059         | 1059      | 1059   | 1059    | 1059    |
| 878          | 878C      | 578A   | 578     |         |

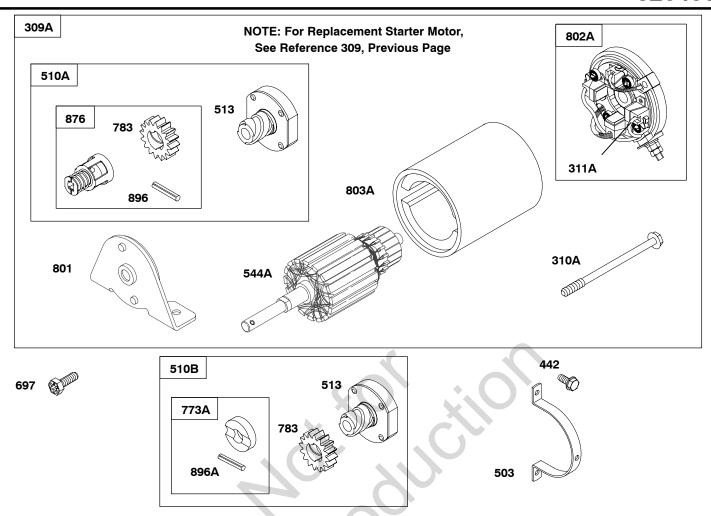
481 🔏 475A 844 501B

| REF.<br>NO. | PART<br>NO. | DESCRIPTION                  | REF.<br>NO. | PART<br>NO. | DESCRIPTION                   | REF.<br>NO. | PART<br>NO. | DESCRIPTION                          |
|-------------|-------------|------------------------------|-------------|-------------|-------------------------------|-------------|-------------|--------------------------------------|
| 474         | 696459      | Alternator<br>(Dual Circuit) | 501B        | 691185      | Regulator<br>(10 Amp)         | 878<br>878C |             | Harness-Wiring<br>Harness-Alternator |
| 474A        | 696457      | Alternator                   | 526         | 690297      |                               |             |             | (Tri-Circuit)                        |
|             |             | (Tri-Circuit)                |             |             | (Regulator)                   | 1059        | 698516      | Kit-Screw/Washer                     |
| 474C        | 696458      | Alternator                   | 578         | 390867      | Wire Assembly                 |             |             | (Alternator)                         |
|             |             | (10 Amp)                     | 578A        |             | ,                             | 1119        | 691183      | Screw                                |
|             |             | (Key Switch)                 | 844         |             | Spring-Diode                  |             |             | (Alternator)                         |
| 474D        | 391595      | Alternator                   | 877         | 393456      | Wire/Connector-               |             |             |                                      |
|             |             | (AC Only)                    |             |             | Alternator                    |             |             |                                      |
| 474E        | 696578      | Alternator                   |             |             | (Dual Circuit)                |             |             |                                      |
| 4           | 004505      | (DC Only)                    | 877A        | 393814      | Wire/Connector-               |             |             |                                      |
| 475A        |             | Rectifier                    |             |             | Alternator                    |             |             |                                      |
| 481         |             | Bushing-Alternator           | 0==D        |             | (DC Only)                     |             |             |                                      |
| 487         | 390888      | Cap-Wire/Fuse                | 877B        | 393537      | Wire/Connector-               |             |             |                                      |
|             |             |                              |             |             | Alternator                    |             |             |                                      |
|             |             |                              | 877C        | 200016      | (Tri-Circuit) Wire/Connector- |             |             |                                      |
|             |             |                              | 6//0        | 399910      | Alternator                    |             |             |                                      |
|             |             |                              |             |             | (10 AMP)                      |             |             |                                      |
|             |             |                              |             |             | (1071111)                     |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |
|             |             |                              |             |             |                               |             |             |                                      |

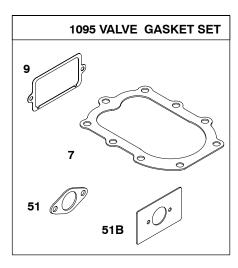
Engine Gasket Set-Reference 358 Carburetor Overhaul Kit-Reference 121

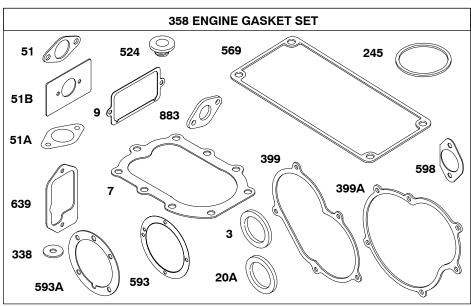


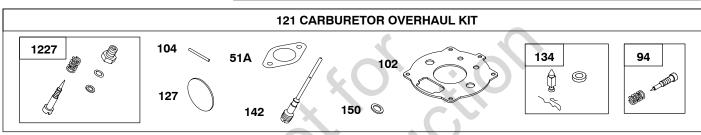
| REF.<br>NO. | PART<br>NO.                     | DESCRIPTION   | REF.<br>NO. | PART<br>NO.  | DESCRIPTION  | REF.<br>NO. | PART<br>NO.             | DESCRIPTION  |
|-------------|---------------------------------|---------------|-------------|--|--|-------------|-------------------------|--|
|             | NO. 396306 691263 497608 696541 | Motor-Starter |             | NO.<br>396515<br>691261<br>691058<br>692338<br>93410 | Spacer Washer (Brush Retainer) Screw (Drive Cap) Cover-Starter Drive |             | NO.<br>691286<br>691265 | DESCRIPTION  Cap-Drive (NO LONGER AVAILABLE) Cap-End Housing-Starter (Serviced By 396306 Starter Motor Only) Ring-Retaining Retainer-Brush |
|             |                                 |               |             |  |  |             |                         |  |



| REF.<br>NO. | PART<br>NO.      | DESCRIPTION   | REF.<br>NO.                | PART<br>NO.                          | DESCRIPTION                                  | REF.<br>NO.        | PART<br>NO. | DESCRIPTION   |
|-------------|------------------|---|----------------------------|--------------------------------------|--|--------------------|-------------|---|
| 309A        |                  | Motor-Starter<br>(For Replacement<br>Starter Motor,<br>See Reference 309, | 503<br>510A<br>510B<br>513 | 690406<br>696540<br>696535<br>692024 | Drive-Starter<br>Drive-Starter               | 801<br>802A        | 395537      | Cap-Drive<br>(NO LONGER<br>AVAILABLE)<br>Cap-End              |
| 310A        | 692329           | Previous Page) Screw (Starter Motor) (5" Long)                            | 544A<br>697                | 691058                               | Armature Starter (NO LONGER AVAILABLE) Screw | 803A<br>876<br>896 |             | Housing-Starter Kit-Pinion Spring Pin-Drive Retainer (Copper) |
| 311A<br>442 | 395538<br>691693 | ` ",  | 773A<br>783                |                                      | (Drive Cap)<br>Retainer<br>Gear-Pinion       | 896A               | 94192       | Pin-Drive Retainer<br>(Black)                                 |
|             |                  |   |                            |                                      |  |                    |             |   |
|             |                  |   |                            |                                      |  |                    |             |   |
|             |                  |   |                            |                                      |  |                    |             |   |
|             |                  |   |                            |                                      |  |                    |             |   |







| REF.<br>NO.                             | PART<br>NO.  | DESCRIPTION   | REF.<br>NO.  | PART<br>NO.   | DESCRIPTION                      | REF.<br>NO.                              | PART<br>NO.                          | DESCRIPTION  |
|---|--|---|--|---|----------------------------------|--|--------------------------------------|--|
| NO. 3 7 9 20A 51 51A 51B 94 102 104 121 | 691948<br>272166<br>27803s<br>291675s<br>27381<br>692214<br>692917<br>292681<br>692215 | Seal-Oil<br>(Magneto Side)<br>Gasket-Cylinder Head<br>Gasket-Breather | NO.  142  150 245 338 358 399  399A  524 569 593  593A | 691966<br>691610<br>692190<br>690270<br>299719<br>691310<br>692914<br>281370s<br>691569<br>691311 | Nozzle-Carburetor<br>(Labeled B) | NO.<br>598<br>639<br>883<br>1095<br>1227 | 270516<br>692913<br>692236<br>498540 | Shim-End Play (Camshaft Bearing) (.009 Thick) Note 270517 Shim- End Play (Camshaft Bearing) (.007 Thick) 270518 Shim- End Play (Camshaft Bearing) (.005 Thick) Gasket-Breaker Box Gasket-Exhaust Gasket Set-Valve Valve-High Speed |